

# Series 800 Vertisockets<sup>™</sup> Vertical Mounting with Collet Contacts

### FEATURES:

- Aries offers a full line of Vertisockets<sup>™</sup> for DIP packaging of LEDs, incandescent lamps, DIP switches, test points, etc. The variations of mounting positions provide exceptional design freedom.
- Accepts standard LEDs and incandescent displays as well as .500 [21.70] and .600 [15.24] high large displays.

#### SPECIFICATIONS:

- Standard body material is black UL 94HB Glass-filled Nylon.
- High temperature body material is black UL 94V-0 4/6 Nylon.
  Spacer is fishpaper
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- Pin body is Brass Alloy 360 1/2 hard per UNS C36000 ASTM-B16-85.
- Pin body plating is 200μ [5.08 μm] min. 93/7 Tin/Lead per MIL-P-81728 over 100μ [2.54 μm] min. Nickel per QQ-N-290.
- 4-fingered collet contact is Beryllium Copper Alloy per UNS C17200 ASTM-B194-92.
- Contact plating is 30 $\mu$  [.76  $\mu$ m] min. Gold per MIL-G-45204 over 50 $\mu$  [1.27  $\mu$ m] min. Nickel per QQ-N-290.
- Contact current rating=3 Amps.
- Operating temperature=221°F [105°C].
- Insertion Force=180 grams/pin; Withdrawal Force=90 grams/pin; Normal Force=140 grams/pin; (based on a .018 [.46] diameter test lead).
- Accepts leads .015-.025 [.38-.64] in diameter, .110-.150 [2.79-3.81] in length.

#### MOUNTING CONSIDERATIONS:

• Suggested PCB hole size=.035 ± .002 [.89 ± .05] dia.

## ALL DIMENSIONS: INCHES [MILLIMETERS]

All tolerances  $\pm$  .005 [.13] unless otherwise specified

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"W"

Ø.025±.002

[.63±.05]

Consult factory for non-standard sizes.

Centers "Y"	Dim "7"	Available Sizes
		8, 10
		8, 10, 12, 14, 16
	.700 [17.78]	8, 10, 12, 14, 16
	Centers "Y" .200 [5.08] .300 [7.62] .600 [15.24]	.200 [5.08] .300 [7.62] .300 [7.62] .400 10.16]

"W"=NO. OF PINS PER ROW X .100 [2.54] "X"=(NO. OF PINS PER ROW - 1) X .100 [2.54]

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.100 ± .003

[2.54±.08]

ELECTRONICS, INC

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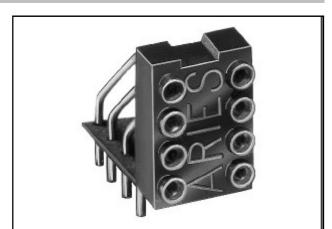
TOL. NON-CUM.

'Y" ±.003[.08]

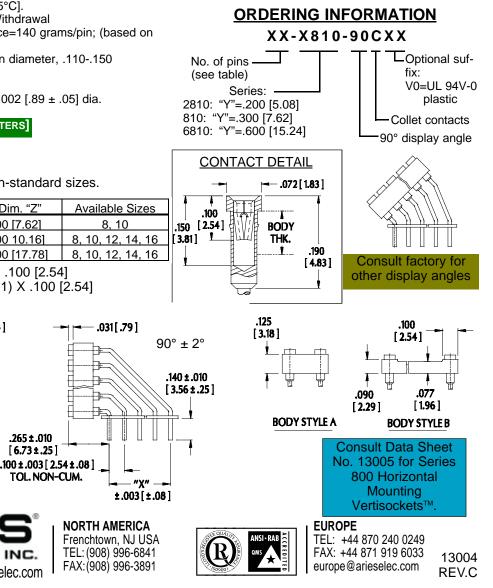
"χ"

±.003

[±.08]



Note: Aries specializes in custom design and production. In addition to the standard products shown on this page, special materials, platings, sizes, and configurations can be furnished, depending on quantities. Aries reserves the right to change product specifications without notice.



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